



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5124-1

Job Sheet 179226



Part No: D5124-1

Job Qty: 10 ea

Part Name: Fwd Support



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/14/18

Job Tracking No:

Due Date: 7/28/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B IPP rev A RQ verified by JLM 14/08/08

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		7/28/18	0.00	0.00	Start Up Machining-3		Kt 2018-07-16
100	CNC Vertical Machining	10 pcs		7/28/18	0.37	15.38	HAAS1-4		Kt 2018-07-16
110	QC	10 pcs		7/28/18	0.00	0.00	QC2 Machining-3		Kt 2018-07-16
120	QC	10 pcs		7/28/18	0.00	0.00	QC8 Machining-3		JL 18-07-20
130	Packaging	10 pcs		7/28/18	0.00	0.00	Packaging3-2	LG054	JUL 20 2018
140	QC21-SA	10 Ea		7/28/18	0.00	0.00	QC21		JUL 24 2018

Part Op 100 - Machine as per Folio FB340
Descriptions: 130 - LOCATION : LG054

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D5124-1TRN	Support	5 Ea (.5 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D5124-1TRN	5	11	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Fwd Support	2.028Inches ± 0.030	2.058 1.998		
2	Fwd Support	0.250Inches ± 0.030	0.280 0.220	Radius	
3	Fwd Support	0.188Inches $+ 0.005$ $- 0.001$	0.193 0.187		
4	Fwd Support	0.257Inches $+ 0.006$ $- 0.001$	0.263 0.256		
5	Fwd Support	3.150Inches ± 0.010	3.160 3.140		
6	Fwd Support	0.276Inches ± 0.010	0.286 0.266		
7	Fwd Support	0.410Inches ± 0.030	0.440 0.380		

8	Fwd Support	3.100Inches $\pm$ 0.010	3.110 3.090	
9	Fwd Support	1.472Inches $\pm$ 0.010	1.482 1.462	
10	Fwd Support	2.796Inches $\pm$ 0.010	2.806 2.786	
11	Fwd Support	0.230Inches $\pm$ 0.030	0.260 0.200	
12	Fwd Support	1.109Inches $\pm$ 0.010	1.119 1.099	
13	Fwd Support	0.250Inches $\pm$ 0.030	0.280 0.220	Radius

Plex 6/14/18 3:33 PM Dart.lajeunesse.marie



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Container No: S091939



Part: D5124-1

Job No: 179226

Serial No/Batch: S091939

Revision:

Inspector:

Exp Date:

Instructions:

Date: 07/16/18